

154099

~~PRELIMINARY ISSUE~~

Thursday, December 01, 2016 1:39:41 PM

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer:

DAS

Run Start *NR1*

SPC (Y/N): _____ Date: _____

Stop *NR2*

Draw Nbr	Revision Nbr
D3678	B Drift revC

100 ~~100~~ 16-12-09 0.00 13 9-89

100

Purchasing

Purchasing

Memo

Issue PO 34494
Manufacture as per dwg

C OF C IS REQUIRED

110

Receive & Inspect for Damage & Mat'l Certs	0.00
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110

Packaging

Packaging

Memo

120

QC6- Inspect dimensions to drawing	0.00
------------------------------------	------

120

QC

Quality Control

Memo

10x SP/6-12-5

16 _____

at rear
per PD

DAS
38
9-89
DEC 06 2016

Work Order ID 154099

Thursday, December 01, 2016 1:39:41 PM

154099**PRELIMINARY ISSUE**

Page 2

Item ID: D3678-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Placard
Start Date: 12/5/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 12/8/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>Stos</u> Memo ***ONE YEAR EXPIRED DATE FROM RECEIVING: <u>DEC 10 2017</u> ***	0.00 0.02				10	DEC 09 2016		DAS 6 9-89
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.17						DEC 09 2016	DAS 21 9-89
								DEC 09 2016	DAS 21 9-89

Picklist Print

Thursday, December 01, 2016 1:39:39 PM

Page 1

Work Order ID: 154099

154099

Parent Item: D3678-5

D3678-5

Parent Item Name: Placard

Start Date: 12/5/2016

Required Date: 12/8/2016

Start Qty: 10.00

Required Qty: 10.00

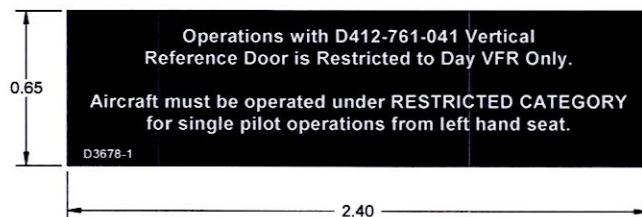
Comments: IPP Rev:D 16.06.21 NEW ISSUE DD Verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3678-5P *D3678-5P* Placard		Purchased	No				Each	0.0000		10			
										**	10x SP/6-12-5		

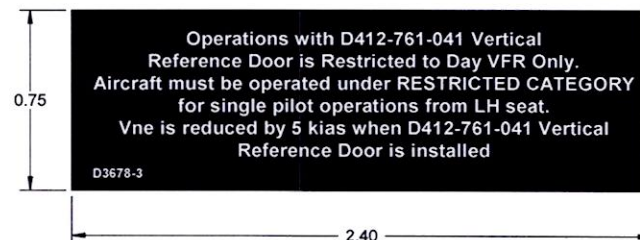
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D

D



D3678-1 PLACARD

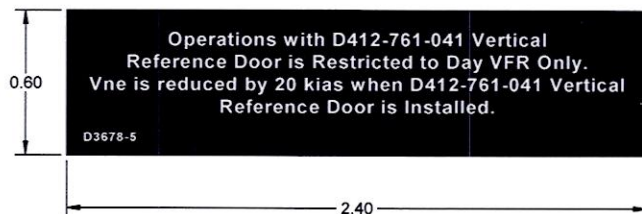


D3678-3 PLACARD

DAS
13
9-89

DEC 01 2016

W10: 154099



D3678-5 PLACARD

PRELIMINARY

NOTES:

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 WHITE LETTERS (0.10" HIGH) ON BLACK ADHESIVE BACK
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

UNAPPROVED

C	D3678-5 REVISED FROM 5 KIAS TO 20 KIAS	ML	16.12.01
B	ADDED D3678-5.	AK	16.06.02
A	NEW ISSUE	MB	09.01.08
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	VS	DRAWING NO.	REV. C2
MFG. APPR.	JLM	D3678	SHEET 1 OF 1
APPROVED	DW	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	16.12.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34494

Purchase Order Date 12/1/2016

PO Print Date 12/1/2016

Page Number 1 of 2

Order From :

VC-STU001

Ship To : DART AEROSPACE LTD

STUDIO DE LETTRAGE 2001
210 MAIN WEST
HAWKESBURY, ON K6A 2H6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DEC 01 2016

E-MAILED

Contact Name

Vendor Phone 613 632 5449

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3678-5P AS PER DWG D3678 REV. PRELIM B154099	Placard	12/5/2016 Yes 12/5/2016	FN	10.00 Each	\$8.00	\$80.00
Line Total:							\$80.00
2	71401-45	PROCUREMNT QUALITY CLAUSES	12/5/2016 No 12/5/2016		1.00	\$0.00	\$0.00
Procurement Quality Clauses							
A005 right of entry							
A012 chemical and physical test report							
A016 personnel qualification							
A017 raw material identification (as applicable)							
A026 certification of material conformance							
A041 quality management system							
A042 dart notification by supplier							
A043 retention of quality document							

DAS
38
9-89

Note:

12/1/2016

studio sl2

210 Main Street West
Hawkesbury, ON K6A 2H6
Phone # 613-632-2001

Invoice

Date	Invoice #
12/5/2016	43524

Invoice To

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury
Ontario
K6A 1K7

Ship To

P.O. No.	Terms	Rep	Ship	Via	F.O.B.	Project
34494			12/1/2016			

Quantity	Item	Description	Price Each	Amount
✓ 10	4005	D3678-5. ✓ Attn: Chantal L. S216-D5	8.00	80.00

Subtotal \$80.00

Thank you for your business.



Sales Tax \$10.40

Total \$90.40

GST/HST No.

825007651

******CERTIFICATE of CONFORMITY******

Customer:

Studio de Lettrage 2001

Purchase Order N°:

34514

Packing Slip N°:

wo# 19323

Part N°:

Serial N°:

Description:

DS418-1P

Quantity:

6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery

APPROVAL:

Valerie Young

DATE:

Signature:

Valerie Young

Dec 05.16

Title:

office administrator

PRODUCT DATA SHEET



Avery® IPM I™ 7112

issued: 15/04/2002

Introduction

Avery IPM I 7112 is a white monomeric calendered removable self-adhesive vinyl for use on the Idanit 162Ad inkjet printer, providing good machine runnability. Because of its cost efficiency and good removability, Avery IPM I 7112 is recommended for a wide range of short term applications on flat substrates requiring easy and clean removal.

Description

Film : 100 micron gloss white monomeric calendered vinyl
Adhesive : **removable**, acrylic based
Backingpaper : kraft paper, 140 g/m²

Conversion

Avery IPM I 7112 is specially developed for use on the Idanit 162Ad and Idanit Novo inkjet printer and has been officially approved by Idanit using BL and Magic inks.

Uses

- Interior & exterior signs.
- Window decoration.
- Temporary promotional and point of sale advertising and all.
- applications to flat or regular surfaces that require removability.

Features

- Good printability and handling on Idanit 162Ad.
- Easy conversion.
- Most economical solution for short term outdoor graphics.
- Easy and clean removal (up to 1 year).



www.averygraphics.com

Graphics Division

Rijndijk 86, P.O. Box 118
2394 ZG Hazerswoude - The Netherlands
Tel +31 71 3421500 - Fax +31 71 3421538

PRODUCT CHARACTERISTICS

Avery® IPM I™ 7112

Physical properties

Features	Test method ¹	Results
Caliper, facefilm	ISO 534	100 micron
Opacity	ISO 2471	92%
Dimensional stability	DIN 30646	0.3 mm max.
Adhesion, initial	FINAT FTM-1, stainless steel	225 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	400 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Removability		up to 1 year*
*Not when applied to: Nitrocellulose paints, ABS, Polystyrene, screenprinting inks (fresh), certain types of PVC		
Durability, unprinted	Vertical exposure	2 years

Temperature range

Features	Results
Minimum application temperature:	≥ 0° C
Temperature range:	- 40 to +100 °C

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



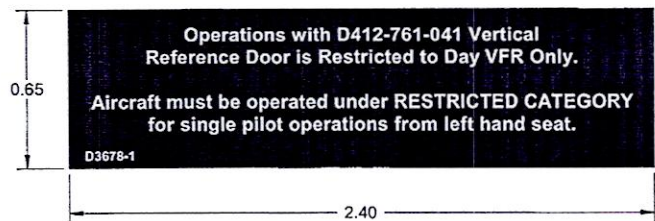
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Graphics Division

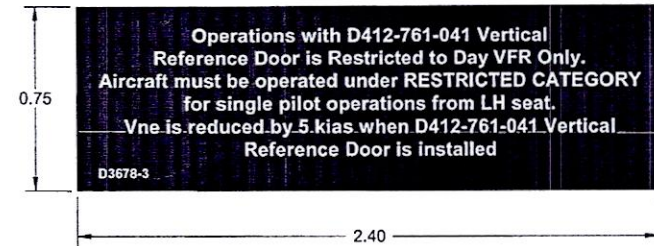
Rijndijk 86, P.O. Box 118
2394 ZG Hazerswoude – The Netherlands
Tel +31 71 3421500 – Fax +31 71 3421538

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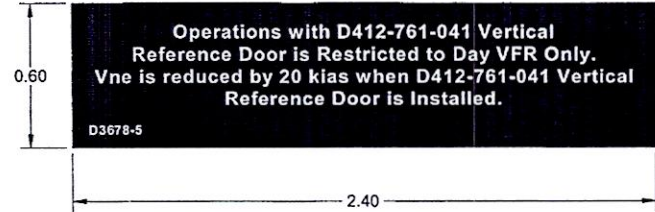


D3678-1 PLACARD



D3678-3 PLACARD

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D3678-5 PLACARD

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RELEASED
 2016-12-09
 ECW 16-683 CM

APPROVED

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CHECKED	AJS	DRAWING NO.	REV. C
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